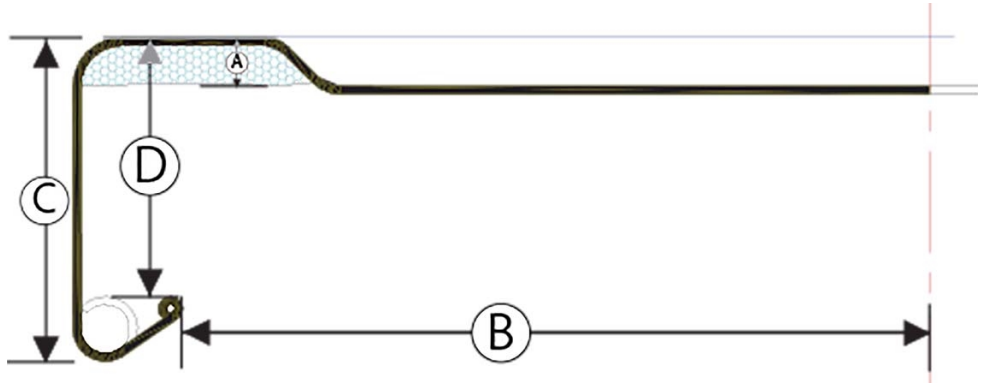


TECHNICAL DATA

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DESCRIPTION	ET 70 RTO metal cap for vacuum sealing on threaded ring with the following designation: GME 20-06 (GPI 2030)																		
CAP PROFILE	Regular Twist Off / RTO																		
METAL SUBSTRATE	Category: Electrolytic Tin Plate (ETP) Thickness: 0.18 mm / 65 lb/bb Tinning: 2.8/2.8 g/m ²																		
COMPOUND P27	White PVC based Plastisol. P27/Pasteurized (100C/212F Max) Maximum time at temperature: 60 minutes EU compliant for use with "Non Oil & Non - Fatty foods". Products containing Oils, Liquid Fats and/or having separated Oil may not be compliant. Please consult with Massilly CTS (Customer Technical Service) prior to shipping filled product to Europe.																		
INTERIOR	2WHBNA – 2 coat polyester - 2-year packed shelf life. - Alcohol is not permitted. - Lacto-fermentation is not permitted. - Approved for use under the following terms: - pH(2.5 - 8.0) And one Or more of the following conditions: - Sodium Metabisulfite Na ₂ S ₂ O ₅ (0 - 150 ppm) And/Or Sodium Chloride NaCl(0 - 10%wt.)																		
EXTERIOR & DECORATION	White Base [1 POLYESTER] or ETP Varnish CLEAR, MATTE, or GOLD [1 POLYESTER] Approved for use under the following terms: To protect the external coating, restrictions for water apply in all conditions: pH(6.0 - 8.0) Calcium Carbonate CaCO ₃ (30-150 ppm) Chlorides(< 50 ppm)																		
REGULATORY COMPLIANCE	- Health Canada - CFIA "Letter of No Objection" - FDA CFR 21.175.300 and FDA CFR 21.177.1210 - ECC No.1935/2004; EC No. 2023/2006, 2002/72/EC; EC No. 10/2011 (applies to the compound only)																		
STORAGE CONDITIONS	Caps / cartons should be stored in conditions with temperature range from 5°C to 35°C without any sudden variation. Caps should be brought to room temperature 24 hours before use. The optimal time of use is two years from the manufacturing date indicated on the carton. Cap cartons should not be stacked greater than 2 pallets high.																		
BUTTON DETAILS	minimum vacuum - 8inHg when applicable																		
ADDITIONAL DETAILS	Please refer to Caps user guide for the Massilly Group (I-QUAL-15-MY-EN 2023-V3.02) regarding caps and their relevant use.																		
ET 70 RTO DRAWING	 <table border="1" data-bbox="135 1657 454 1971"> <thead> <tr> <th>Min</th> <th>Max</th> </tr> </thead> <tbody> <tr> <td colspan="2">Plastisol Height (A)</td> </tr> <tr> <td>0,030</td> <td>0,056</td> </tr> <tr> <td colspan="2">Inside Diameter (B)</td> </tr> <tr> <td>2,603</td> <td>2,629</td> </tr> <tr> <td colspan="2">Cap Height (C)</td> </tr> <tr> <td>0,374</td> <td>0,392</td> </tr> <tr> <td colspan="2">S Dimension (D)</td> </tr> <tr> <td>0,319</td> <td>0,347</td> </tr> </tbody> </table>	Min	Max	Plastisol Height (A)		0,030	0,056	Inside Diameter (B)		2,603	2,629	Cap Height (C)		0,374	0,392	S Dimension (D)		0,319	0,347
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